

# Balcrank

## TANK SADDLE KIT

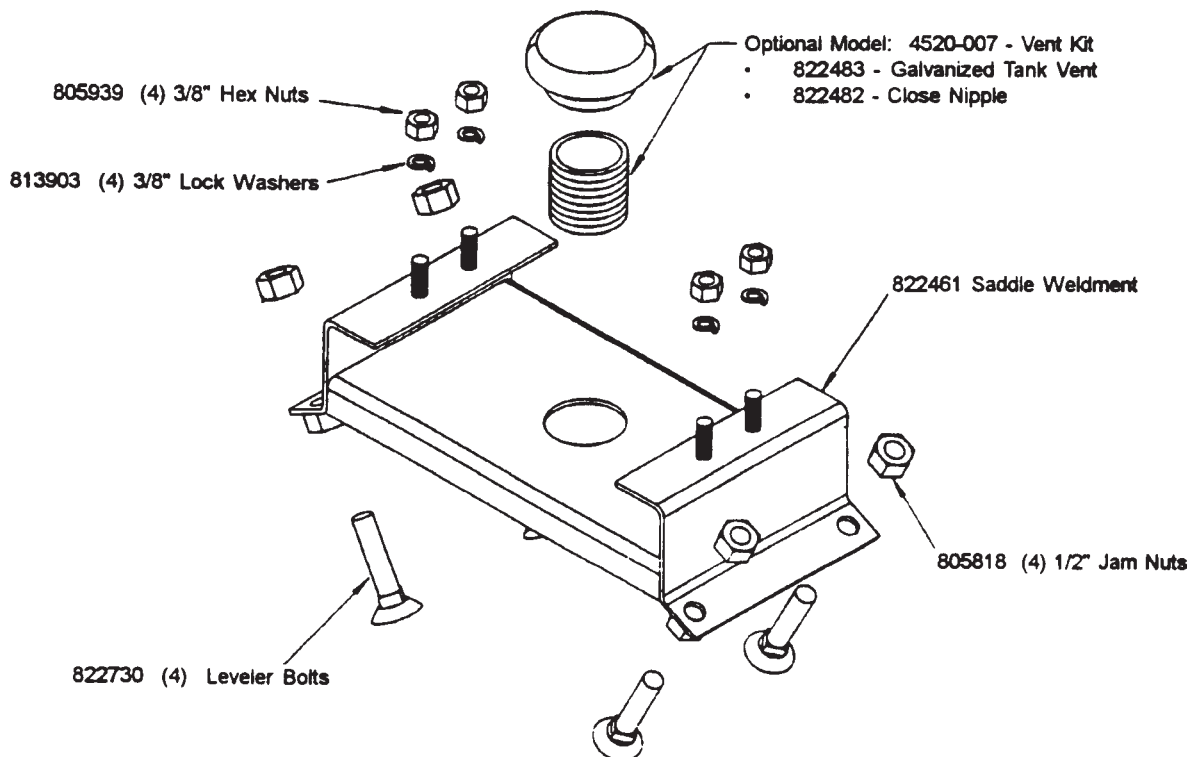
Model: 4520-006

### DESCRIPTION

The Balcrank Tank Saddle Kit is designed to mount all Balcrank hose reels, Signature™ and Premium Series, directly onto commercially available round or oval above ground storage tanks with a 2" NPT vent port.

### ASSEMBLY AND INSTALLATION

1. Unpack carton containing the saddle and fasteners.
2. From the bottom of the saddle base, screw four 1/2" x 2-1/2" large carriage bolts into the through the four weld nuts attached to the saddle weldment. Screw the bolts all the way in, then unscrew until saddle is level above tank.
3. Position the saddle over the tank's 2" NPT vent port.
4. Use a 2" NPT pipe nipple and a standard tank vent cap to attach the saddle to the tank (available as vent cap kit model 4520-007). Adjust the leveler carriage bolts to level the saddle and lock saddle in place under the vent cap.
5. Screw the four 1/2" nuts (jam nuts) onto the four leveler carriage bolts to lock the bolts into position.
6. Install the Premium Series Hose Reel (not included) onto the saddle studs provided and secure with the 3/8" hex nuts and lock washers provided.
7. Install the Signature™ Series Hose Reel by bolting the reel directly to saddle mounting plate in holes provided. (Four large 3/8" x 1/2" large bolts included for mounting of Signature™ Series only.)



**For Warranty Information Visit:  
[www.balcrank.com](http://www.balcrank.com)**

**Balcrank® Corporation**  
115 Reems Creek Rd.  
Weaverville, NC 28787  
800-747-5300  
800-763-0840 Fax  
[www.balcrank.com](http://www.balcrank.com)

**Revision Log:**

Rev. A - New Release - 6/96  
Rev. B - Changed model number for vent cap kit

Service Bulletin SB 4013  
Rev. B 10/13