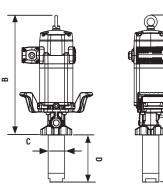


## **Oil Piston Pumps** Lion<sup>™</sup> 450 - 6:1 Pump







DIMENSIONS INCHES (MM)				
А	В	C	D	
28" (702 mm)	20" (502 mm)	2 3/4" (70 mm)	8" (200 mm)	

TECHNICAL DATA		
Operating air pressure	30 to 180 psi (2 to 12.4 bar)	
Cycles per gallon	11	
Air Consumption (1)	29 cfm (830 NI/min)	
Max fluid outlet pressure (3)	1,020 psi (72 bar)	
Air motor effective diameter	4.5" (115 mm)	
Air motor stroke	4" (100 mm)	
Delivery at 80 cpm	7 gal/min (25 l/min)	
Max free flow delivery	26 gal/min (98 l/min)	
Air inlet	1/2" NPT(F)	
Fluid inlet	1 1/2" NPT(F)	
Fluid outlet	3/4" NPT(F)	
Wetted materials	Cast iron, hard chromed steel, steel, polyurethane $Buna\text{-}N^{w}$ and zinc	
Noise level (2)	80 dB	
Service Bulletin	SB 1135	

**Fluids** & Applications

Medium pressure pump for oil systems where high volume dispensing using simultaneous dispense points is required. Medium/high pressure pump is recommended for longer pumping distances. Fluids

- Synthetic and mineral based lubricants
- Hydraulic fluid
- Gear oil
- Transmission fluid

## Applications

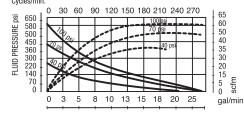
- Heavy duty truck/fleet
- Railroad/mass transit vehicle maintenance
- · In-plant high volume transfer
- Marine
- Mining vehicle maintenance
- Large automotive dealerships

Pressure relief valve kit included with this pump.

## Wall or floor mount only. Pump OD does not fit 2" bung adapter. See pg. 29 for mounting bracket.

MODELS AVAILABLE	DESCRIPTION	
1430-002	Lion™ 450 6:1 stub pump	

## **TEST FLUID: SAE 10** Cycles/mir





(1) Maximum air consumption with 75 psi (5 bar) air inlet pressure and 80 cpm.

(2) Maximum noise level measured at 3' (1 m) from the pump, 100 psi (7 bar) air pressure and free delivery.

(3) Ensure that all hose fittings and piping are rated for fluid outlet pressures. Balcrank recommends a minimum of 3 x safety factor.

NOTE: Thermal expansion of the fluid in a distribution system can cause an increase in system pressure that can damage lubrication

system components. Use pressure relief valve kit included with this pump. Warning! Do not use any Lion<sup>™</sup> 450/600 series products with flammable fluids.

Verify fluid compatibility with MSDS sheets.

Contact Balcrank for specific system design performance and technical data.