

Balcrank[®]

JET POWER™ PUMP 50:1 RATIO SERIES High Pressure Grease



Models:

**1150-004, Bare Pump, 25-35# Pail
1151-014, 25-35# Outfit**

**1150-012, Bare Pump, 120# Drum
1151-013, 120# Outfit
1151-015, 120# Outfit
1151-016, 120# Outfit**

**1150-013, Bare Pump, 400# Drum
1151-017, 400# Outfit**

Thoroughly read and understand this manual before installing, operating or servicing this equipment.

**OPERATION, INSTALLATION,
MAINTENANCE AND REPAIR GUIDE**

General Safety

Thoroughly read and understand this manual before installing, operating or servicing the described products.



IMPORTANT

Because this pump can be incorporated into a pressurized systems, the following safety precautions should be observed.

Check equipment regularly and repair or replace worn and damaged parts.

Never alter or modify any parts of this pump, doing so may cause damage to pump and/or personal injury.

Under no circumstances should the dispensing valve be aimed at any person at any time. Personal injury may result.

Release pressures built up in the system before any service or repair is begun. See the pressure relief procedure below.

Do not operate this pump above 150 PSI (10.3 BAR) air inlet pressure or 200 cycles per minute.

Always read and follow the fluid manufacturer's recommendations regarding the use of protective eyewear, clothing and respirators.



WARNING

Pressure Relief Procedure:

Follow this procedure whenever you shut off the pump, when checking or servicing any part of the system and when installing, cleaning or changing any part of the system.

- 1) Disconnect the air to the pump.
- 2) Point dispensing valve away from yourself and others.
- 3) Open dispensing valve until pressure is relieved.



WARNING

Use 3241-002 Pump Over-Run control valve on pump air inlet for remotely operated pumps. Failure to use this valve can cause pump to cycle quickly when barrel is empty of grease. **THIS WILL DAMAGE THE PUMP** and may void factory warranty.



WARNING

WARNING: The Jet Power™ 50:1 grease pump develops up to 7500 psi (517 Bar) maximum working pressure at 150 psi (10.3 Bar) maximum inlet air pressure and stall conditions. Be sure that any components or accessories used in the system are rated to withstand this pressure. To determine fluid output pressure at stall conditions, multiply the ratio of the pump by the air pressure being used.

EXAMPLE: 50:1 Pump Ratio x 100 psi air pressure = 5000 psi fluid pressure at stall.



WARNING

THIS PUMP CONTAINS ALUMINUM AND ZINC PARTS. DO NOT use 1-1-1

Trichloroethane, methylene chloride or other halogenated hydrocarbon solvents or fluids containing such solvents in this pump. Use of these solvents/fluids may result in a violent chemical reaction, causing serious bodily injury, property damage or death. All fluids used in this pump must be chemically compatible with the wetted parts materials shown on page two (2) of this manual. Consult your chemical supplier to ensure compatibility.



WARNING

DANGER: Not for use with fluids that have a flash point below 100°F (38°C). Examples: gasoline, alcohol. Sparking could result in an explosion which could result in death.



WARNING

In the presence of explosive vapors, take action to prevent static sparking. Failure to ground the pump, piping, valves, containers, or other miscellaneous equipment can result in fire or explosion. A green grounding lug is provided on the pump.

PRODUCT DESCRIPTION

The Jet Power™ Pump is a Balcrank® time tested, reliable pump with a 50:1 ratio and a large diameter air piston rated for 150 psi continuous duty. The Jet Power™ Pump is suitable for grease distribution to multiple dispensing points or for dispensing distances up to 300 feet.

The Jet Power™ Pump air motor features precision cast aluminum allot parts, it has a simple durable construction with all internal parts lubricated ad the factory with a life tested synthetic grease (Balcrank Part # 826733). This grease coats all internal parts and repels air line moisture to inhibit corrosion.

The Jet Power™ pumping assembly features steel pump rods, tubes, and high quality grease seals and packings and a shovel type primer piston all incorporated in a precision built assembly.

TECHNICAL DATA

Pressure Ratio.....	50:1
Air Motor Bore	3.38" (effective diameter 2.62")
Stroke	2.12"
Operating Air Pressure Range.....	40-150 PSI (2.7-10.3 BAR)
Air Consumption (@100 psi)	50 CFM ¹
Air Inlet Port Size.....	1/4"
Material Outlet Port.....	1/4"
Wetted Parts.....	Steel, Buna-N, Brass, Ultrathane

1. Air consumption varies with pump speed.

DELIVERY PER MINUTE, LBS

LUBRICANT	@75° F	@40° F
Light body grease	3.0	2.5
Viscous grease	2.5	1.8
Fibrous grease	1.5	1.2

INSTALLATION

Remove pump from carton and attach to cover, bung fitting or other mounting.

Blow out any foreign material from the air supply line before connecting to pump. An air line filter/regulator is recommended for all applications; wet and dirty air will shorten the life of the pump. For severe duty applications, an air line lubricator is recommended for better performance and longer pump life. Use 10 to 20 weight lubricant and set for 1 drop every 2 minutes of use.

Be sure air supply is off before connecting to pump. Gradually open air regulator valve until pump begins to cycle. The pump should prime within 1 to 3 minutes. Pump a small amount of fluid at low air pressure to remove trapped air and foreign materials from lines. Discard this waste material.

Consult with local and state authorities to determine proper disposal of waste material.

After the pump system is fully primed, open air supply valve until desired flow and/or pressure is obtained. Always use the lowest pressure needed to obtain the desired results. This reduces pump wear.

TROUBLESHOOTING

Read all instructions carefully before servicing. If pump does not operate properly, check the following points carefully (before making any adjustments or repairs) to determine which part of the installation is at fault.

- I. (a) Is pump getting an adequate supply of air? Connect air gauge to coupler. Pumps should develop grease pressure approximately 50 times the air pressure used. Most practical grease pressure is developed by 150 pounds of air pressure.

(b) Check air coupler to pump to make sure it is connected securely.
- II. Check grease drum to make sure pump tube is submerged in lubricant. Change drum if necessary.
- III. Check grease line for leaks in hose, swivels, connectors, control handle, and pipe line.

Pump will operate continuously to replace leaking grease.

After preceding points have been checked,, proceed as follows with the case or cases which appear to meet your situation.

CASE 1: Pump not operating at all (air valve (38) not tripping over) or air blowing constantly from air valve.

- A. Toggle of air valve assembly may be rubbing against tripper rod (6) and the friction is preventing it from tripping. In some cases, it may only be rubbing a little and when the pump is running free, the toggle is moving fast enough to overcome friction, but when the pump builds up pressure and slows down, the toggle will stick. Remove air valve by unscrewing two cover screws (19) and six clamp screws (17). Carefully pry the toggle away from the pump body with screwdriver.
- B. The six screws (17) holding the air valve assembly to the casting may be loose; tighten them securely. In most cases, the air valve assembly will operate if these screws are loose, but it will be sluggish and air will probably leak. The same thing will happen if gasket (14) between the air valve assembly and the pump casting is damaged or worn.
- C. If air valve assembly (15) still will not operate, it will be necessary to replace it. Replacement is very simple and the cost is reasonable. **Parts for the air valve are not sold individually.**

CASE 2: Hose pulsating with absence of grease under pressure. This is an indication that the primer valve (43) or ball (34) are not seating properly. Also Check ball outlet assembly at point of hose attachment as ball (47) may not be seating properly.

- A. To clean ball seat and piston adapter, proceed as follows: Unscrew screen (4430-001) at lower end of tube with pipe wrench, if applicable, grasping same at extreme lower end. Loosen primer cylinder (44) with pipe wrench but do not remove. Line up slots in primer cylinder with small hole (3/16")

in primer rod (38). Insert 5/32" steel rod or punch through slot of primer cylinder and hole in primer rod.

- B. Unscrew nut (40) and pull off primer piston (39). Remove steel rod or punch and unscrew primer cylinder (44) previously loosened. Unscrew high pressure cylinder (42) and slide off rod. Primer valve is inside this cylinder. Push out with small rod or screwdriver. Inspect for dirt, clean thoroughly.
- C. Unscrew primer rod (38). Pull off brass bushing (37) and u-cup seal (36) in order. Inspect packings for wear, replace if necessary. Unscrew piston adapter (35) and tap out spring (33) and ball (34). Clean ball and piston adapter thoroughly. Reseat ball, using soft metal rod and tapping lightly with small hammer. Reinstall the spring (33) ensuring that the tapered end is towards the ball (34)

To clean outlet ball check, unscrew outlet retainer (45) and remove ball stop (46) and ball (47). Clean ball and seat thoroughly and reseat as described above.

Reassemble and pump is ready for use, no priming necessary.

CASE 3: Air escaping around air piston guide (2). This is an indication that the two o-rings (5) or the o-ring (8) are damaged or worn.

- A. Remove the four screws (1) which attach the air piston guide (2) to the air cylinder body (13) and lift off air piston guide. Unscrew two bolts (3) which secure tripper rod arm (6) to the air piston (9). Lift off tripper rod arm and replace bolts (3). Using a screw driver or metal rod across air piston and between heads of bolts, unscrew air piston (9) from pump rod (31). Pull air piston and retainer ring (7) from air cylinder body (13). Slide retainer ring (7) off air piston and inspect upper and lower o-rings (5) and o-ring (8) for wear. Replace if necessary.

Reassemble and pump is ready for use.

CASE 4: Grease escaping through air valve and port in base of pump or air blowing through port in base of pump into grease drum. This is an indication that the packings in the lower air cylinder body are damaged or worn.

- A. Remove primer tube, rod, etc. as outlined in CASE 2.
- B. Unscrew packing nut (49), Unscrew pump rod and pull from air cylinder body. The pump tube adapter (30), hydraulic u-packing (29), rubber backup washer (28), plastic packing washer (27), packing spacer (26), spring (25), wiper casing (24), wiper (23) Stop (22), o-ring (21) and gasket (20) should pull out with rod. If not, pull out by using a wire with a small hook on it.
- C. Inspect for wear and replace damaged or worn parts. Reassemble and pump is ready for use.

NOTE: Outlet body (48) screws into pump tube adapter (30) and must be replaced prior to tightening packing nut (49) and pump tube as outlet must be lined up with opening in air cylinder body.

If you cannot distinguish your difficulty or if after trying the remedial procedure without material success, call your nearest Balcrank Authorized Service Center.

Revision Log:

New Release - 8/06

Rev. A - Added note to item 33 on page 7

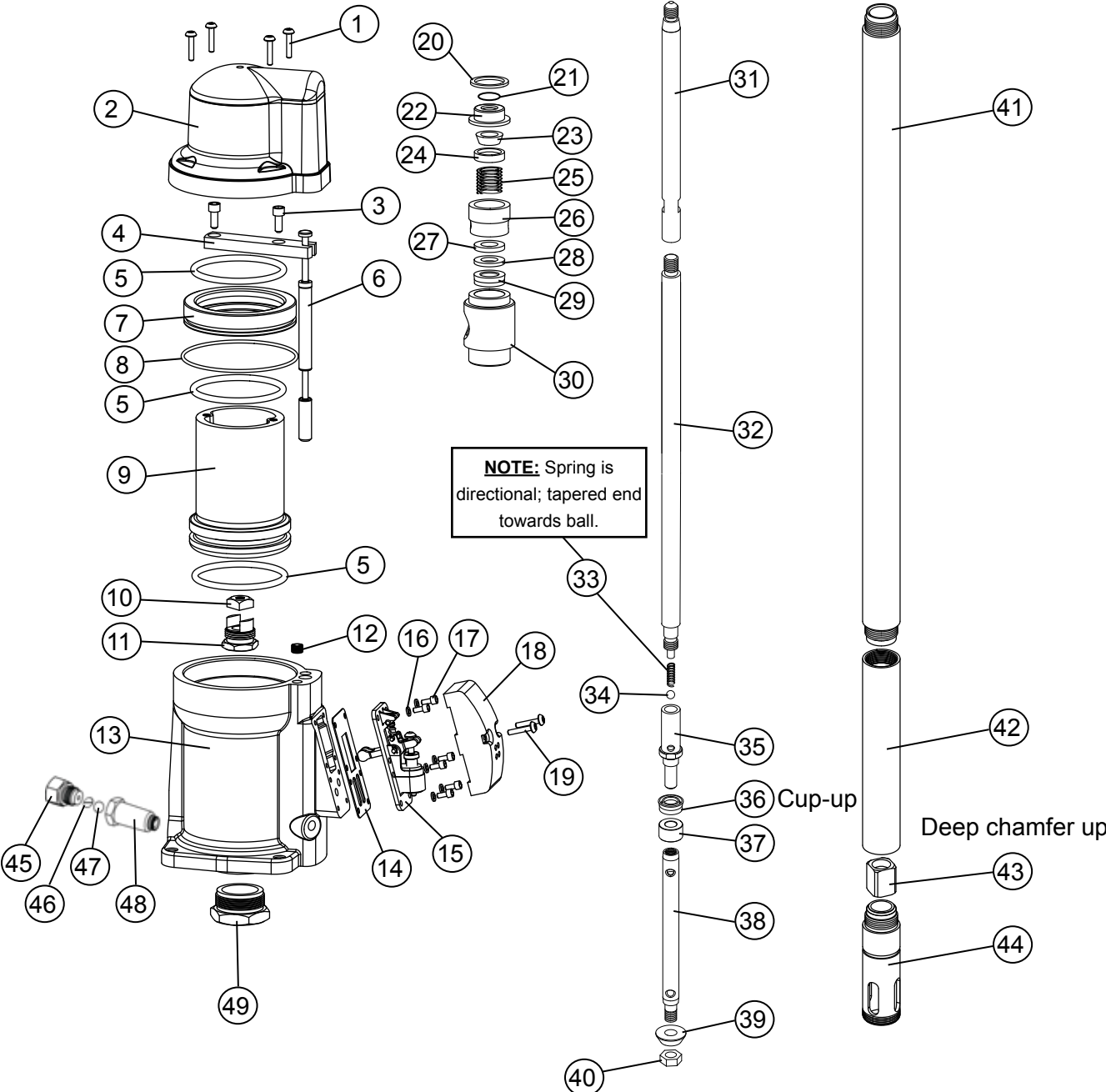
Rev. B - Corrected item numbers for Cases 1-4 on pages 4 & 5

PARTS LIST

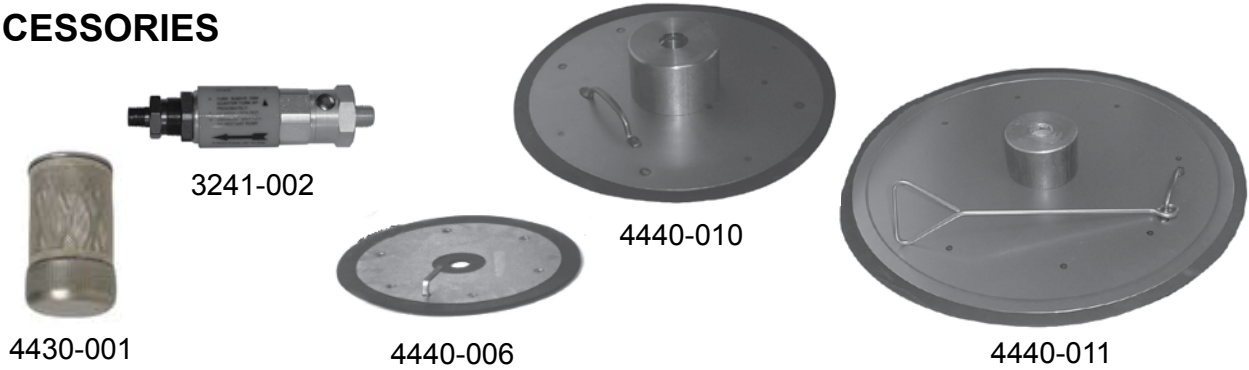
ITEM	PART #	DESCRIPTION	QTY	816348
1	823867	Screw, PHP, 10-24 X 7/8	4	
2	830006	Cap	1	
3	807532	Screw, SHC, 1/4-28 x 5/8	2	
4	806512	Tripper Rod Arm	1	
5	806906	O-Ring, Buna N, -337	3	2
6	807388	Tripper Rod	1	
7	807390	Retainer Ring	1	
8	814075	O-Ring, Buna N, -153	1	1
9	807387	Air Piston	1	
10	807465	Square Nut	1	
11	807448	Clamp Nut	1	
12	806015	Pipe Plug	1	
13	807537	Air Cylinder Body	1	
14	821957	Gasket	1	
15	810071	Air Valve Assembly	1	
16	806265	Lock Washer	6	
17	806132	Screw, SHC, 8-32 x 3/8	6	
18	823185	Valve Cover	1	
19	823867	Screw, PHP, 10-24 x 7/8	2	
20	807482	Gasket	1	1
21	806895	O-Ring, Buna N, -112	1	1
22	807488	Packing Stop	1	
23	806812	Wiper	1	1
24	807517	Wiper Casing	1	
25	807515	Packing Spring	1	
26	807490	Packing Spacer	1	
27	808488	Teflon Packing Washer	1	1
28	808444	Rubber Back-up Washer	1	1
29	826782	Packing	1	1
30	807394	Pump Tube Adapter	1	
31	808327	Upper Rod	1	
32	812208	Rod (1150-004)	1	
	808329	Rod (1150-012)	1	
	808332	Rod (1150-013)	1	
33	807454	Valve Spring	1	1
34	806289	Ball, 7/32	1	1
35	828469	Piston Adapter	1	1
36	829154	U-Cup	1	1
37	828528	Brass Bushing	1	1
38	807408	Primer Rod	1	
39	807410	Primer Piston	1	
40	806467	Hex Nut	1	
41	812209	Upper Tube (1150-004)	1	
	831894	Upper Tube (1150-012)	1	
	831893	Upper Tube (1150-013)	1	
42	831897	High Pressure Cylinder	1	
43	807406	Primer Valve	1	
44	832100	Primer Cylinder	1	
45*	827698	Retainer, Outlet	1	
46*	807162	Ball Stop	1	
47*	807549	Ball, 11/32	1	
48*	807545	Outlet	1	
49	807483	Packing Nut	1	

*Contained in 809696 assembly

EXPLODED VIEW



ACCESSORIES



**For Warranty Information Visit:
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