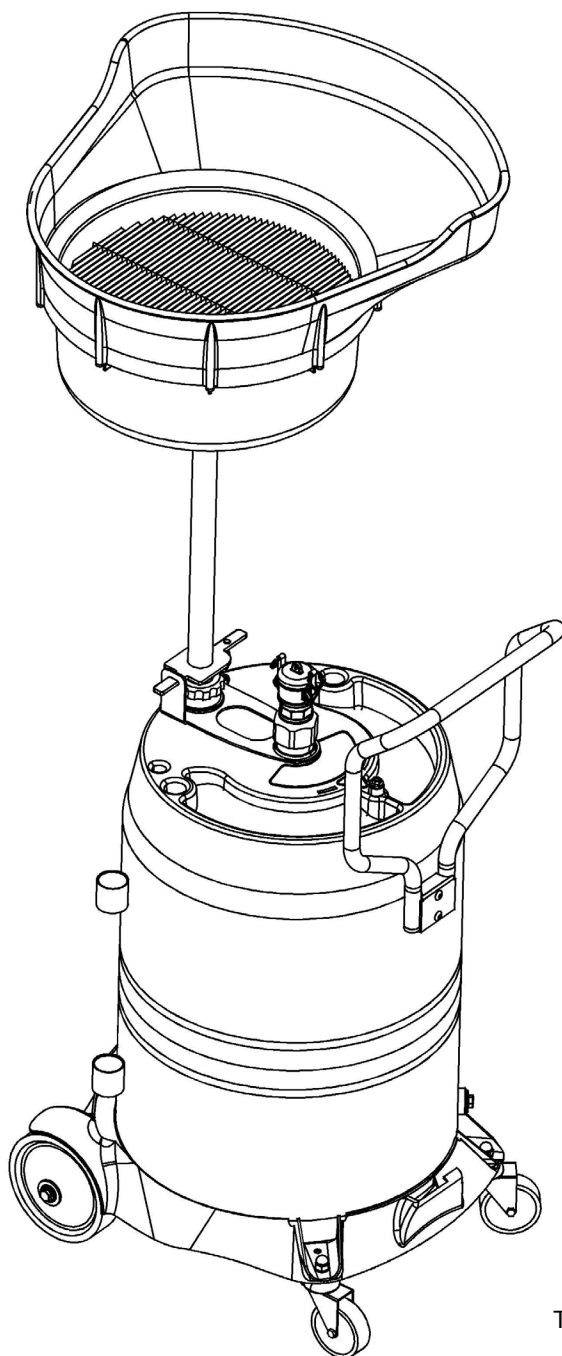




27-GALLON-CLASS GRAVITY COLLECTOR WITH CAMLOCK

Model: 4110-031



Thoroughly read and understand this manual before installing,
operating or servicing this equipment.

OPERATION, INSTALLATION, AND SERVICE GUIDE

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1. REGULATORY AND SAFETY NOTICE

GENERAL OVERVIEW - PROFESSIONAL USE ONLY



- This equipment is a gravity waste-fluid collector for professional service operations. It is intended to collect used engine oil or used coolant (per selected configuration) and to transfer/discharge the collected fluid through the Camlock connection using an external pump.
- The tank shall not be pressurized. Do not connect compressed air, nitrogen, shop air, or any other pressurizing medium to the tank. The tank is intended to operate at atmospheric pressure (0.00 bar g / 0.00 psig).
- Read and understand this Service Bulletin, all labels, and safety decals before use. Keep this document with the unit.
- Use the equipment only for its intended purpose.
- Do not modify, bypass, or remove any component. Use only genuine Balcrank replacement parts.
- Before moving, storing, transporting, or servicing the unit: disconnect any external pump, ensure the tank is at atmospheric pressure (0.00 bar g / 0.00 psig), and allow all components to cool to ambient temperature.
- Unauthorized modification, misuse, improper maintenance, or removal of identification labels may void the warranty and may invalidate compliance with local regulations.

PERSONAL SAFETY PRECAUTIONS — OPERATOR AND WORK-AREA REQUIREMENTS



- **Qualified personnel only** – Operate or service the unit only by trained, authorized technicians. Training shall include operating principles, limitations, emergency response, spill-control, and fire-response procedures.
- **Mandatory PPE** – Select, issue, and maintain PPE in accordance with OSHA 29 CFR 1910 Subpart I (USA) and Regulation (EU) 2016/425 (EU). Minimum PPE:
 - Heat-resistant gloves (EN 407)
 - Splash-rated safety goggles with side shields (EN 166 / ANSI Z87.1)
 - Protective footwear (ASTM F2413 / EN ISO 20345)
 - Durable long-sleeved work clothing
- **Hot-fluid handling** – When handling fluids at temperatures $\geq 60^\circ\text{C}$ (140 °F), add a face shield and forearm protection.
- **Ventilation** – Provide adequate ventilation if used oil may contain volatile solvents; keep exposure below applicable OSHA PEL / EU OEL limits.
- **Fire prevention** – Keep ignition sources away. Follow facility procedures for handling waste oil and coolant and for spill containment.

CRITICAL SAFETY RULES



- **DO NOT PRESSURIZE THE TANK.** The tank is not intended for positive pressure service.
- Use the Camlock connection only for fluid transfer with an external pump suitable for the handled fluid.
- Keep the tank properly vented to the atmosphere during pump-out to prevent vacuum lock and unstable flow.
- Do not mix waste oil and waste coolant. Not recommended to switch between configurations.
- Do not use this equipment with any fluid unless its chemical compatibility with the materials of construction of the unit has been verified by the user and the fluid supplier. Use of chemically incompatible fluids may cause material degradation, leakage, loss of containment, equipment failure, serious personal injury, property damage, or death. Consult the fluid supplier's Safety Data Sheet (SDS) and verify compatibility before use.

REGULATORY AND SAFETY NOTICE



- **Equipment description** – Gravity collection unit with a welded carbon-steel tank of 100.00 L [26.42 US gal] nominal capacity and a height-adjustable funnel. The unit is intended to collect used oil or used coolant by gravity and to discharge/transfer the collected fluid by means of a suitable external pump connected to the tank discharge connection / Camlock interface.
- **Tank operating condition** – The tank is intended to operate at atmospheric pressure only [0.00 bar(g) / 0.00 psig] and shall not be pressurized. Do not connect compressed air, nitrogen, shop air, or any other pressurizing medium directly to the tank.
- **Discharge method** – Tank emptying shall be performed only by means of a suitable external pump, in accordance with the operating instructions given in this manual. The discharge valve shall be opened only for controlled pump-out operation and closed again once the tank is empty.
- **This manual provides operating, safety, installation, and service information for the product** – It does not replace the product rating label, any required declaration(s) of conformity, inspection or test records, or the site-specific risk assessment required by the employer, user, or competent authority.
- **NOTE** - The final product classification, applicable product legislation, marking requirements, and any formal declaration(s) for the exact product variant placed on the market shall be confirmed by the manufacturer for the country or region of sale.

EUROPEAN UNION

- Workplace installation, inspection, maintenance, and use shall comply with the applicable national legislation implementing Directive 2009/104/EC and with all other applicable occupational health, safety, and environmental requirements.
- This unit is intended for non-pressurized operation only and shall not be used as pressurized equipment. Where pressure-equipment legislation is relevant, applicability and conformity obligations for the exact product variant shall be determined by the manufacturer.
- Where machinery legislation is applicable, conformity obligations for the exact product variant shall be determined by the manufacturer in accordance with the legislation in force at the time the product is placed on the market.
- Waste oil and waste coolant shall be handled, stored, transported, and disposed of in accordance with Directive 2008/98/EC and all applicable national and local requirements.
- If this product is supplied to, or may reasonably reach, the consumer market, any applicable consumer product safety requirements shall also be fulfilled.

UNITED STATES

- Operation, inspection, maintenance, and personal protective equipment selection shall comply with applicable OSHA requirements and site EHS procedures, including 29 CFR 1910.132 where applicable.
- Hazard communication, chemical labeling, employee information, and Safety Data Sheet (SDS) availability shall comply with applicable OSHA requirements, including 29 CFR 1910.1200 where applicable.
- Used oil handling, storage, and disposal shall comply with EPA 40 CFR Part 279 and all applicable federal, state, and local requirements. Waste coolant handling and disposal shall comply with all applicable federal, state, and local requirements and the site SDS program.
- Fire prevention, ignition control, spill containment, and any bonding/grounding measures shall comply with applicable site procedures, fire code requirements, and any requirements adopted by the authority having jurisdiction.
- If local regulations, customer specifications, or site safety procedures are more restrictive than the instructions given in this manual, the more restrictive requirement shall apply.

2. DESCRIPTION & TECHNICAL FEATURES:

a. Description

PART #	4110-031
DESCRIPTION	27-Gallon Class Gravity Collection Unit with Camlock (external pump transfer) This unit collects used fluids by gravity through a height-adjustable funnel and stores them in a 100-liter (26.42 US gal) tank. The Camlock connection provides a dedicated interface to connect an external pump hose for transferring/discharging the collected fluid. The unit is configured as either OIL KEG (waste oil) or COOL KEG (waste coolant), depending on the selected Camlock size and labeling.

b. Technical features

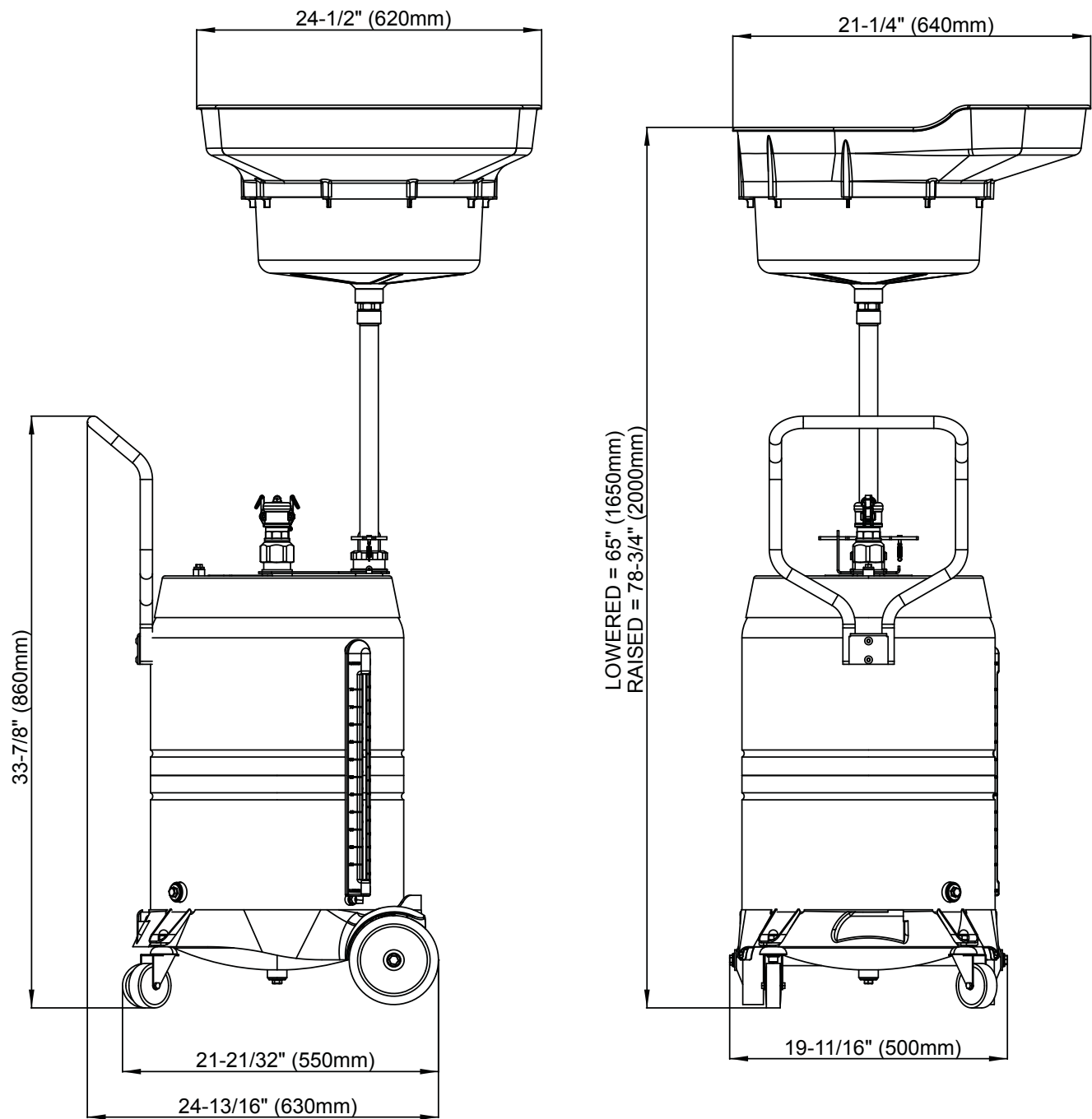
TANK CAPACITY	27 gallons (100 liters) / 26.42 US gal
OPERATION METHOD	Gravity collection; external pump transfer via Camlock.
FUNNEL	Height-adjustable funnel with anti-splash screen
CAMLOCK	External-pump transfer connection (select correct size per configuration).
RECOMMENDED USE	Passenger cars and light industrial vehicles; gravity drain under a vehicle on a lift.
OPERATING PRESSURE	Atmospheric only (0.00 bar g / 0.00 psig). DO NOT PRESSURIZE THE TANK!
RECOMMENDED OIL TEMPERATURE FOR OPTIMUM DRAIN RATE	70 °C (158 °F) (drain rate depends on viscosity and temperature).



NOTES:

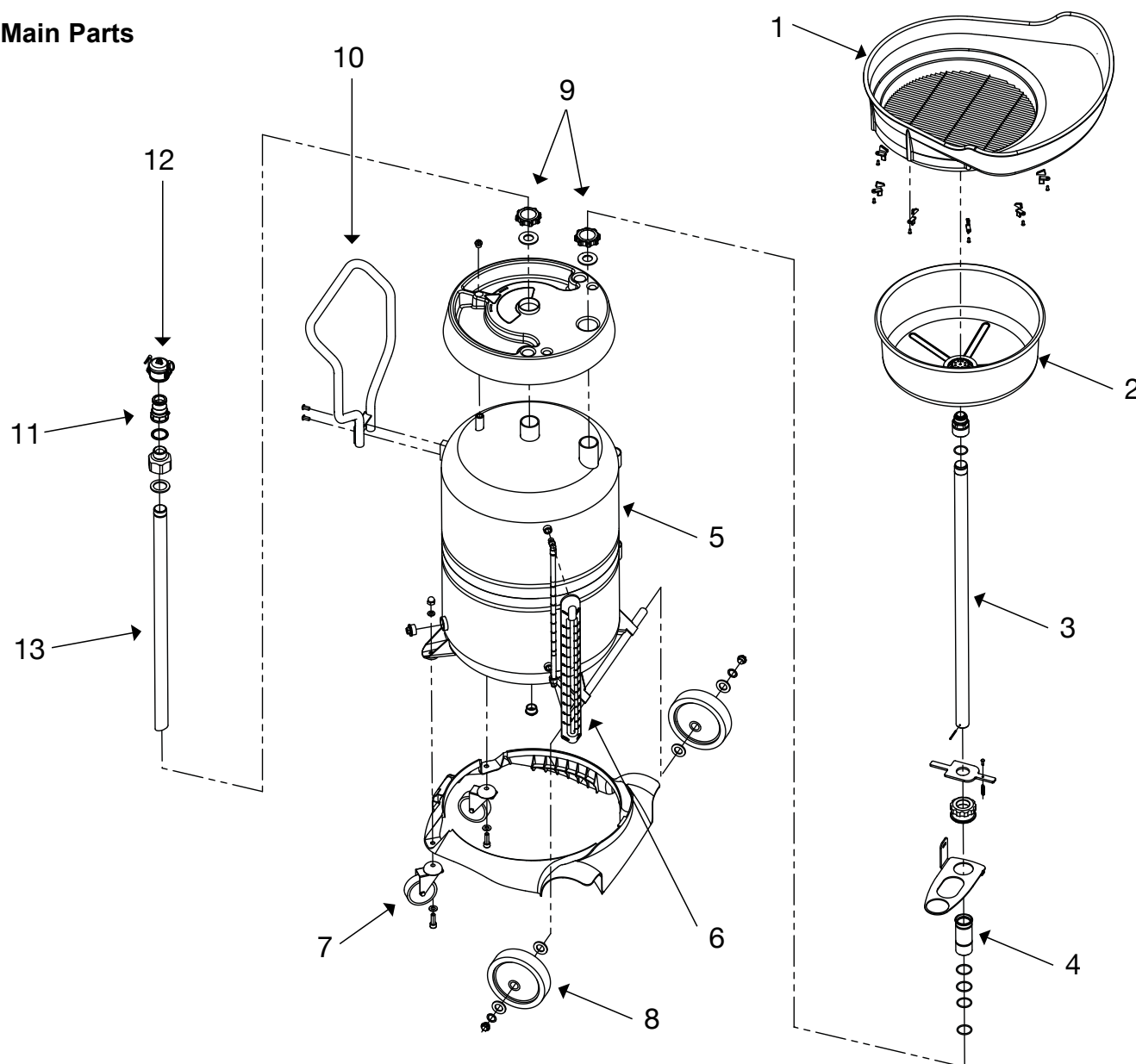
- **Adjustability:** The central column allows for funnel height variation to accommodate different vehicle types and lift heights.
- **Mobility:** The base is engineered with a wheel configuration that optimizes the footprint (550 mm total width), allowing for easy maneuvering in confined workshop spaces.

c. Dimensions



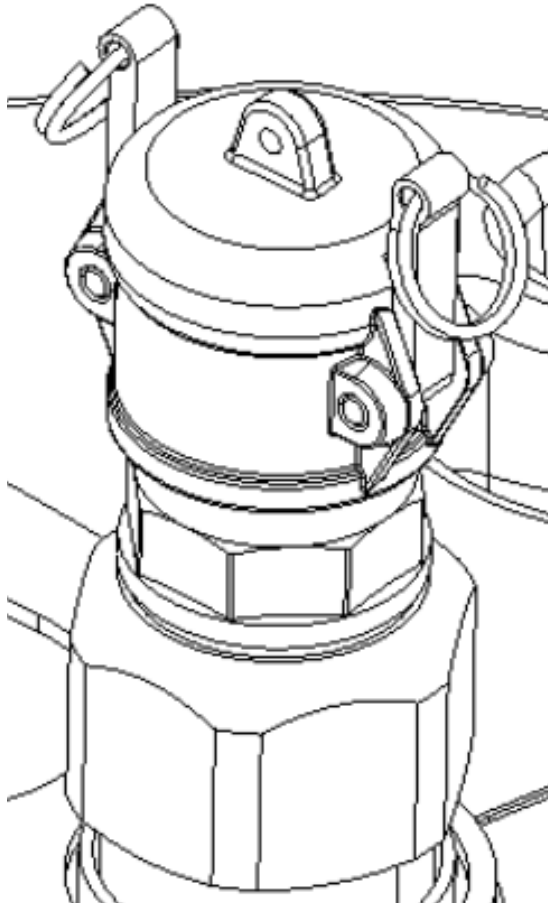
	IMPERIAL UNITS	SI UNITS (METRIC)
OVERALL HEIGHT (MINIMUM)	65.0 in	1650 mm
OVERALL HEIGHT (MAXIMUM)	78.7 in	2000 mm
FUNNEL WIDTH	24.5 in	623 mm
BASE LENGTH	24.8 in	630 mm
BASE WIDTH	21.2 in	538 mm
TANK BODY HEIGHT	31.9 in	810 mm
TOTAL BASE WIDTH (WITH WHEELS)	21.7 in	550 mm

d. Main Parts



#	NAME	DESCRIPTION
1	Funnel Extension w/ Grille	Mesh screen that prevents solid debris or drain-plug hardware from entering the tank.
2	Funnel	Upper basin that captures fluid from the drain point.
3	Funnel Tube	Height-adjustable tube that conveys collected fluid into the tank.
4	Tightening Nut / Collar	Locking collar that secures the telescopic tube at the selected height.
5	Storage Tank	Main reservoir for temporary storage of collected fluid.
6	Oil Level Indicator	External sight glass for monitoring tank fill level.
7	Swivel Casters	Front 360° casters for steering and positioning.
8	Fixed Rear Wheels	Rear wheels for stable rolling over shop floors.
9	Protection Caps	Covers that protect threads/ports from dust and damage during transport/storage.
10	Handlebar	Ergonomic handle for maneuvering the unit.
11	Camlock Adapter	Male Camlock connection fixed on the unit for external pump hose connection.
12	Camlock Protective Cap	Dust cap to seal and protect the Camlock adapter when not in use and to prevent residual drips.
13	Camlock Dip Tube	Rigid internal tube used as the tank pick-up for external pumping/transfer.

3. CAMLOCK



The Camlock connection is the dedicated transfer interface for connecting an external pump hose. Select the correct Camlock size (1 in for OIL KEG or 3/4 in for COOL KEG) as supplied in kit P/N 372007.

A Camlock coupling is a quick-connect mechanism used to rapidly connect and disconnect hoses or pipes without the need for tools.

- **The Mechanism:** It consists of a male end (adapter) and a female end (coupler) with two side levers (cams).
- **Operation:** To create a leak-proof seal, simply insert the male adapter into the female coupler and fold the levers down simultaneously.
- **Benefits:** It provides a secure, vibration-resistant connection that is ideal for frequent oil discharge or fluid transfer operations.

It serves as the dedicated discharge point, allowing you to snap an external pump hose onto the unit in seconds, ensuring a clean and efficient oil evacuation process.

Camlock Discharge: Operation & Safety

To ensure a safe and leak-free oil evacuation, follow these procedures when connecting the external pump to the unit.

Step-by-Step Operation:

1. **Preparation:** Remove the dust cap from the unit's Camlock adapter.
2. **Connection:** Open the two side levers (cams) on your pump's female coupler and slide it fully onto the unit's male adapter.
3. **Locking:** Simultaneously push both levers down until they are flush against the body of the coupling. You should feel a firm resistance, indicating the internal gasket is compressed.
4. **Verification:** Give the hose a slight tug to ensure it is locked. You may now begin the pumping process.
5. **Disconnection:** Once the unit is empty, turn off the external pump, wait for the pressure to equalize, and lift both levers to release the hose.

4. PRODUCT CONTENT

BOX 1 OF 2 — Tank Assembly

Content (as shipped):

1. **Waste-fluid collector tank assembly, 100.00 L (26.42 US gal)** — painted tank assembly including base, wheels/casters, level guard, trays/covers, and factory-installed fittings.
2. **Push handle** — packed, protected with bubble wrap, and placed under the tank inside the carton.
3. **Tank vent plug** — installed on the tank.
4. **Label kit** (included inside the carton): “OIL KEG / COOL KEG” and “OIL / COOLANT” decals plus Balcrank “THE KEG” decals.
5. **Camlock Transfer Kit** — This bagged kit provides the external-pump transfer interface and includes components for both configurations:

OIL KEG (1” Camlock): 1” Camlock connectors/couplers, plug, dust cap, and 1” metal–rubber gasket.

COOL KEG (3/4” Camlock): 3/4” Camlock connectors/couplers, plug, dust cap, and 3/4” metal–rubber gasket.

Important: The unit is a gravity collector. The Camlock kit is intended only for discharge/transfer using an external pump.

BOX 2 OF 2 — Height-Adjustable Funnel Assembly.

Content (as shipped):

1. **Funnel assembly, 100 L drainer** — complete funnel bowl with splash-guard screen.
2. **Height-adjustment mechanism** — components shipped disassembled and bagged to fit inside the carton, including locking plates, pins, spring, and fasteners (per drawing notes).
3. **Swivel coupling assembly for funnel** — packed in a sealed bag.
4. **Funnel tube** — packed separately in a long polybag.
5. **Additional accessories** — packed in a sealed bag.

RECOMMENDED TOOLS (not supplied with product)

1. **Adjustable wrench**
2. **Pipe wrench** (12 in / 300 mm), Stillson type (as required for fittings)
3. **Hex key set (Allen keys)** — sizes per fastener used
4. **Phillips screwdriver (#2)**
5. **Safety knife/carton cutter** (auto-retract blade recommended)

PPE reminder (warehouse/assembly): Safety glasses (ANSI Z87.1 / EN 166) and cut-resistant gloves (ANSI A3 / EN 388) are recommended during unpacking and assembly.

5. ASSEMBLY INSTRUCTIONS:

a. Handlebar

STEPS DESCRIPTION

- STEP 1** Remove the two handlebar mounting bolts (3) pre-installed in the tank assembly (2). Retain the bolts for reuse.
- STEP 2** Position the handlebar (1) on the tank bracket, then reinstall the bolts (3) removed in Step 1. Tighten evenly until the handlebar is secure and does not rock.

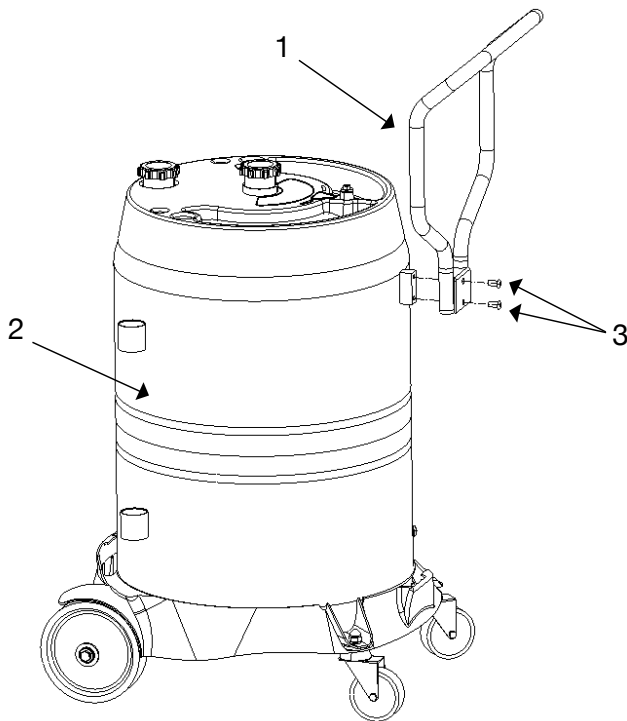


Fig. 1

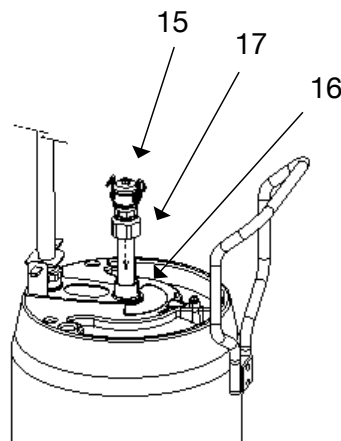
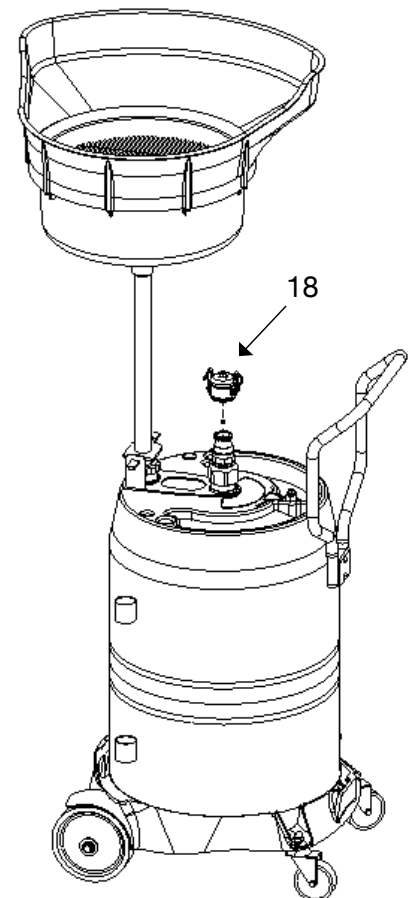


Fig. 7



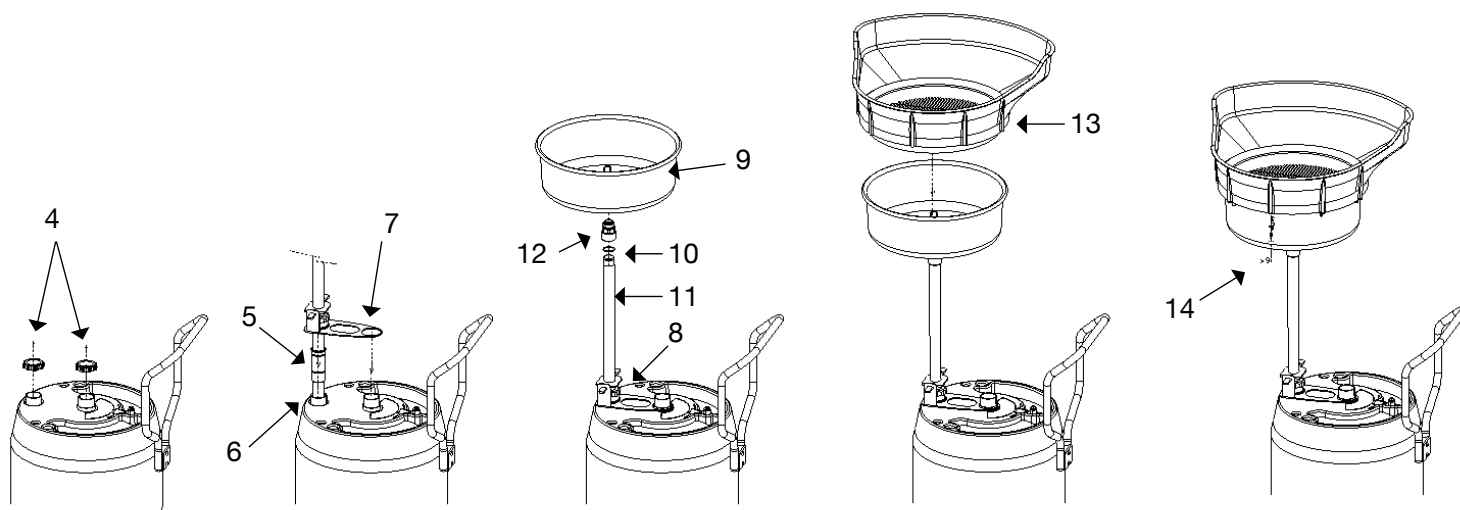
b. Funnel tube + tube

- **Objective:** Build the complete funnel head on the main tube before installing it on the tank.
- **Thread-locker:** Use a medium-strength thread-locker where indicated. Avoid contact with sealing faces.

STEPS DESCRIPTION

- | | |
|---------------|---|
| STEP 1 | Place the gasket (12) onto the tube (4). |
| STEP 2 | Apply thread-locker to the tube thread and screw the swivel joint (11) onto the tube (4) until seated. |
| STEP 3 | Verify the gasket (13) is installed on the swivel joint (11). |
| STEP 4 | Apply thread-locker and screw the funnel (14) onto the swivel joint (11) until seated. |
| STEP 5 | Install the extension (16) on the funnel (14) using the adapters and fasteners (15). Confirm the extension is centered and does not interfere with the splash screen. |

Operator check (recommended): The swivel joint must rotate smoothly without binding, and gaskets (12) and (13) must remain correctly seated after tightening.



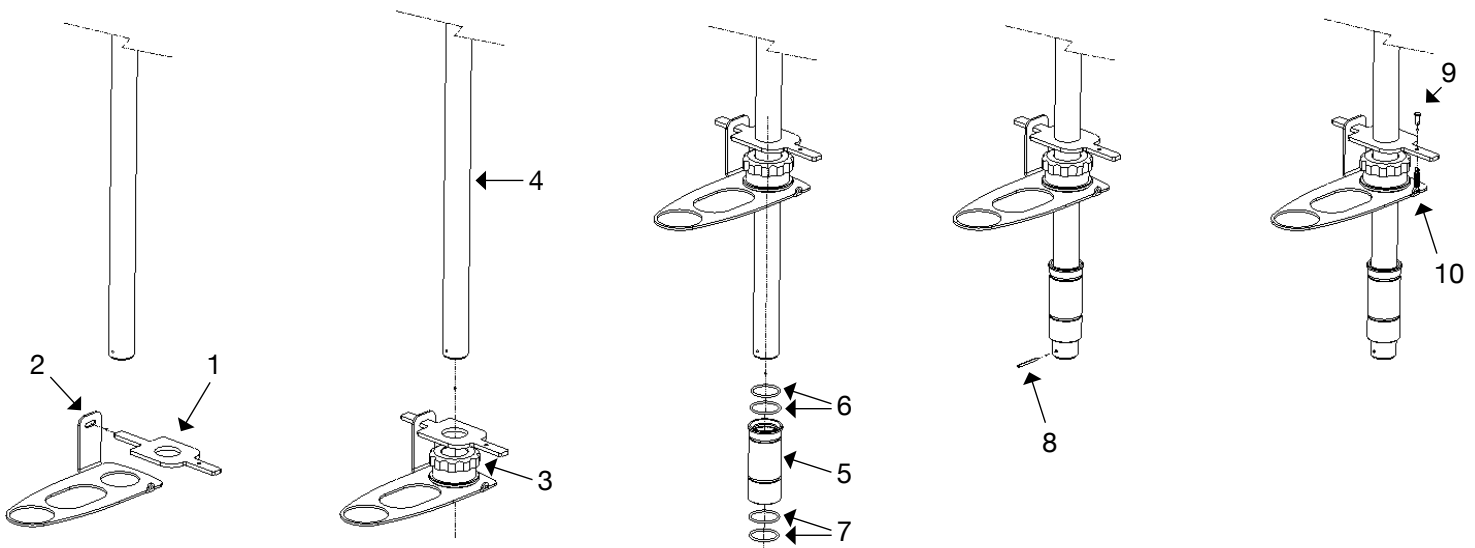
c. Height adjustment system assembly

- **Objective:** Assemble the height-locking mechanism that clamps the tube and provides controlled height adjustment.
- **Lubrication:** Use clear assembly grease only as indicated (light film).

STEPS DESCRIPTION

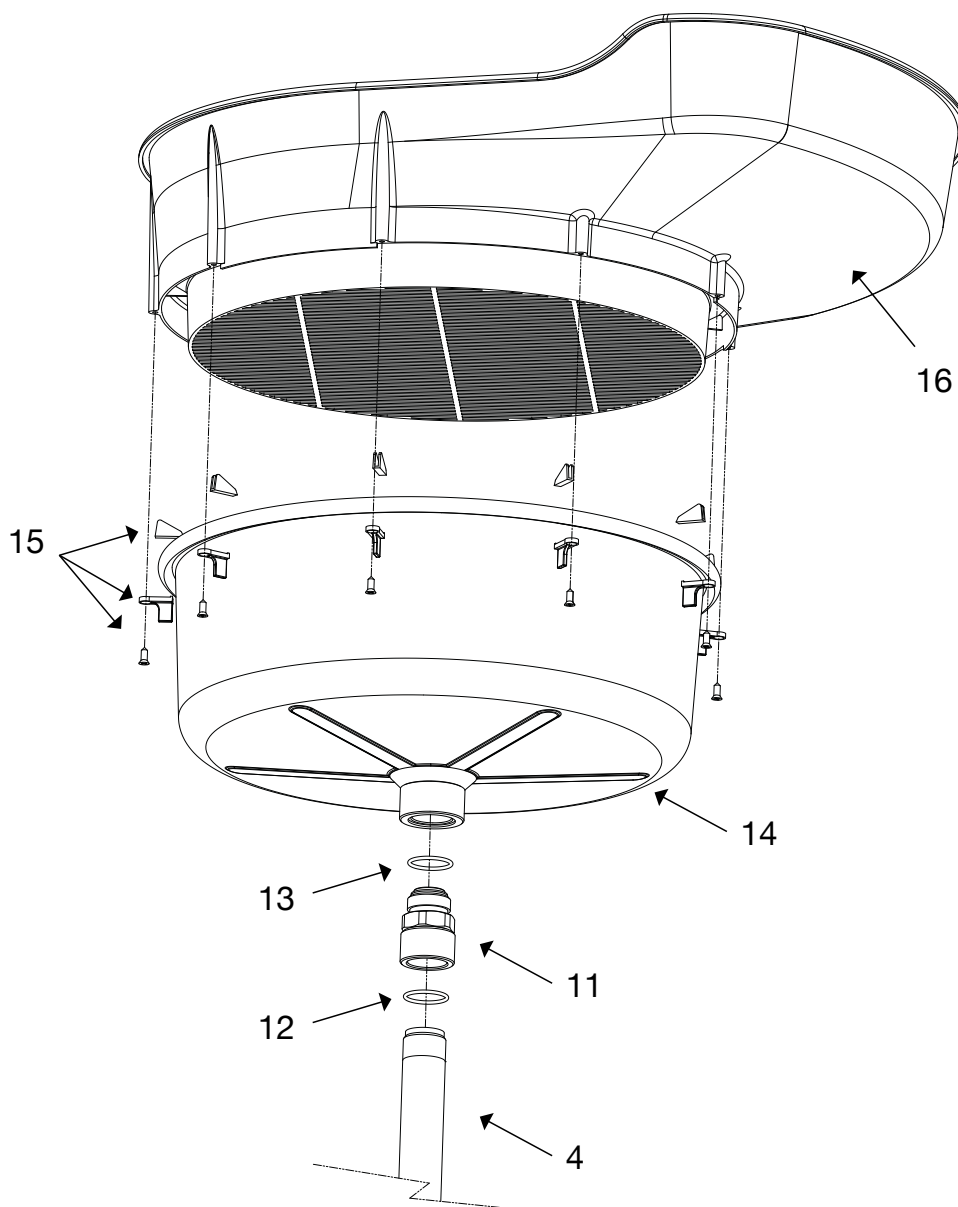
- | | |
|---------------|--|
| STEP 1 | Remove the protective caps from the tank top openings. Insert the locking plate (1) into the slot of the support plate (2). |
| STEP 2 | Position nut (3) between both plates, align the stack, and thread the assembly onto the tube (4). |
| STEP 3 | Install the O-rings: internal O-rings (6) and external O-rings (7) on the bushing (5). Apply a light film of clear grease to the inside bore of the bushing (5). |
| STEP 4 | Thread the bushing (5) onto the tube (4) and then install the pin (8). |
| STEP 5 | Install the stud (9) on the locking plate (1), then fit the spring (10) by hooking it between the stud (9) and the support plate tab (2). |

Operator check (recommended): Move the mechanism through its range of motion to confirm it locks/unlocks consistently and clamps the tube without excessive force.



d. Install the tube + funnel assembly onto the tank**STEPS DESCRIPTION**

- | | |
|---------------|--|
| STEP 1 | Apply a light coat of clear assembly grease to the outer diameter of the funnel tube bushing (5). Insert the bushing into the tank housing tube (6) until the bushing flange seats on the tube edge. |
| STEP 2 | Align the support plate (7) with the central tank tube and lower it until it rests flat on the top of the tank. |
| STEP 3 | Thread the nut (8) onto the tank housing tube by hand until fully seated.
CAUTION: No tools required. Do not apply high tightening torque. |
| STEP 4 | Perform final assembly checks:
<ul style="list-style-type: none"> • Funnel is stable and centered; support plate sits flush. • Height adjustment locks and releases correctly; tube slides smoothly without binding. • Camlock protective cap remains installed until the pump connection. |



6. INSTRUCTIONS FOR USE

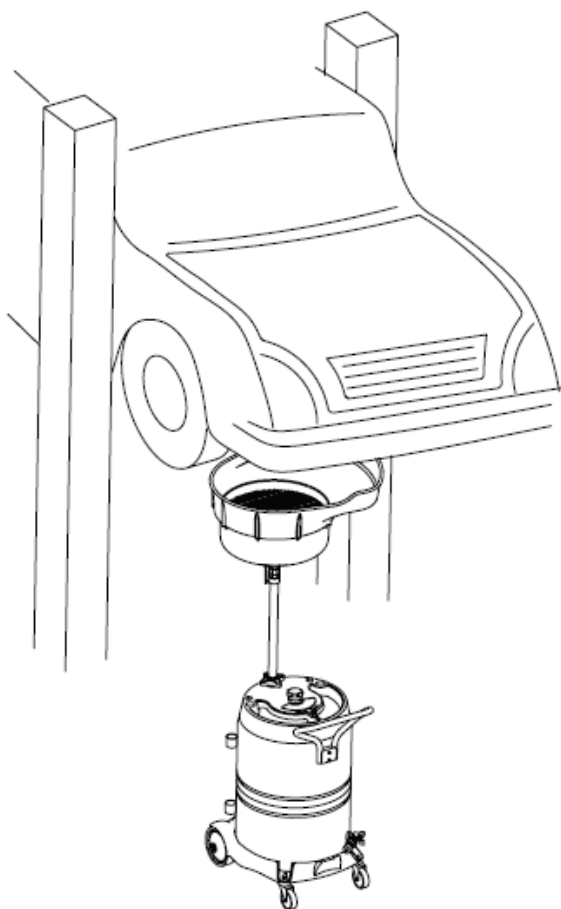


CAUTION

Wear splash-rated goggles (EN 166 B / ANSI Z87.1) and heat-resistant gloves (EN 407) during gravity draining.

STEPS DESCRIPTION

- | | |
|---------------|--|
| STEP 1 | Position the collector beneath the vehicle drain point. Raise or lower the funnel to the desired height and lock the telescopic tube with the tightening collar. |
| STEP 2 | Verify the anti-splash screen is installed in the funnel. |
| STEP 3 | Remove the vehicle drain plug and allow the fluid to drain into the funnel and through the tube into the tank. |
| STEP 4 | Reinstall and torque the vehicle drain plug per the vehicle manufacturer's specification. |
| STEP 5 | Monitor the level indicator during use. Do not overfill the tank. |
| STEP 6 | When transfer/discharge is required, move the unit to the designated waste-fluid handling area and prepare an approved receiving container. |



7. CAMLOCK DISCHARGE: OPERATION & SAFETY (EXTERNAL PUMP)

ASSEMBLY PROCEDURE (PERMANENT BUILD)

- **Safety / SDS:** Use chemical-resistant gloves and eye protection. Apply the thread locker in a well-ventilated area. Follow the Loctite product SDS and curing recommendations.
- Configuration shall be set only during initial assembly by authorized personnel.
- Do not convert the unit in the field after permanent locking.
- Unused parts of the alternate configuration shall be discarded or controlled.

STEPS DESCRIPTION

STEP 1	Select the configuration (one-time decision). Choose OIL KEG (1 in) or COOL KEG (3/4 in). This selection must match the customer order and will become permanent after Step 3.
STEP 2	Install the correct suction-tube adapter. For OIL KEG, use the 1" adapter. For COOL KEG, use the 3/4" adapter.
STEP 3	Apply high-strength thread locker (Loctite 270, green) and lock the configuration. Apply Loctite 270 (green) high-strength thread locker, or equivalent, to the metal-to-metal threaded union between the suction tube and the selected suction-tube adapter. Assemble immediately after application and tighten to a secure, fully seated condition. Remove excess compound from sealing faces and gasket seats. Allow the thread locker to cure per the manufacturer's instructions before service. IMPORTANT: Once sealed with Loctite 270, the Camlock adapter/tube assembly is not field-convertible. Do not attempt to switch between OIL KEG and COOL KEG using the same unit.
STEP 4	Apply identification decals. After the configuration is locked, apply the correct tank decal set: "OIL KEG / COOL KEG" decal and "OIL / COOLANT" decal must match the installed Camlock size/configuration.

DISCHARGE: OPERATION & SAFETY (EXTERNAL PUMP)

- **Discharge method:** Tank emptying shall be performed only by means of a suitable external pump, in accordance with the operating instructions given in this manual.
- **Preparation:** Verify the tank is at atmospheric pressure 0.00 bar g (0.00 psig). Stop any connected pump. Remove the dust cap from the unit's Camlock adapter.
- **Configuration check (permanent):** Confirm the unit is permanently configured and labeled: OIL KEG = 1 in Camlock, or COOL KEG = 3/4 in Camlock. Do not attempt to change configuration—the Camlock/tube adapter is locked with high-strength thread locker (Loctite 270).
- **Connection:** Open the cam arms on the pump's female coupler and slide it fully onto the unit's male adapter.
- **Locking:** Push both cam arms down until fully seated.
- **Verification:** Pull gently to confirm the coupler is locked and the gasket is properly seated (no rocking).
- **Pumping:** Operate the external pump per the pump manufacturer's instructions. Keep the tank vented to the atmosphere during pump-out to prevent vacuum lock.
- **Disconnection:** Stop the pump, allow the flow to stop, and hose pressure to equalize, then lift both cam arms and remove the coupler. Reinstall the dust cap immediately to prevent contamination and residual drips.

8. TROUBLESHOOTING

ASSEMBLY PROCEDURE (PERMANENT BUILD)

- Stop the external pump, close any pump-side valves, and allow hose pressure to equalize before disconnecting Camlocks.
- Wear splash-rated eye protection (EN 166 / ANSI Z87.1) and chemical/heat-resistant gloves (EN 407 as applicable).
- Ensure the tank is at atmospheric pressure 0.00 bar g (0.00 psig) before opening any ports or removing caps.

POSSIBLE CAUSES (SYMPTOM)	SOLUTIONS / CORRECTIVE ACTION
No / low flow during pump-out (external pump)	1) Verify the tank vent is open/unobstructed (vent plug R 1/4"). A closed vent can create a vacuum lock and reduce flow. 2) Check hose routing for kinks, collapsed hose, or sharp bends; use a hose rated for oil/coolant service. 3) Confirm the Camlock coupler is fully seated and both cam arms are fully locked. 4) Confirm the external pump is correctly primed and is compatible with the fluid and viscosity (oil viscosity decreases with temperature). 5) If pumping used oil at low temperature, warm the fluid safely to reduce viscosity (see "Slow drain" row).
Leakage at the Camlock connection	1) Stop the pump and relieve hose pressure, then disconnect and inspect the gasket. Replace the coupler gasket if it is cut, swollen, flattened, or missing. 2) Confirm correct configuration: OIL KEG = 1 in Camlock; COOL KEG = 3/4 in Camlock. Do not mix sizes or types. 3) Verify correct male/female pairing and that the coupling faces are clean and free of debris. 4) Lock both cam arms fully and evenly—partial engagement causes leaks.
Pump cavitation/air ingestion (bubbles, surging flow)	1) Verify suction-side connections are airtight (Camlock gasket seated; cam arms fully locked). 2) Check the pump suction hose for loose clamps or cracked hose. 3) Ensure the tank vent is not drawing air through splashing fluid—operate the pump at moderate flow to avoid vortexing. 4) Confirm the dip tube is submerged (tank level above the dip tube inlet).
Slow gravity drain into the tank	1) Confirm the funnel anti-splash screen is installed and not blocked with debris (clean as required). 2) Raise the funnel to reduce splash-back and improve drain trajectory; ensure the tube is vertical and not binding. 3) For used oil, the recommended oil temperature for the best drain rate is 70 °C (158 °F) when safe and permitted by the facility. 4) If coolant is being drained, verify that the drain stream is not obstructed by the screen (clean if needed).
Residual drips after disconnect	1) After pumping, stop the pump and hold the hose end over the receiving container for 5–10 s to allow line drain-down. 2) Install the Camlock protective cap immediately after disconnect. 3) Verify gasket condition and coupling cleanliness. 4) Wipe external surfaces with an absorbent cloth; dispose of contaminated absorbents per site rules.
Odour/vapour concerns during transfer	1) Increase ventilation and keep vapors below applicable exposure limits (OSHA PEL / EU OEL). 2) Ensure the receiving container is properly vented and closed after transfer. 3) Follow facility spill-control and fire-prevention procedures (NFPA 30 as adopted; keep ignition sources away).
Visible leak at tank fittings/sight level indicator	1) Remove the unit from service and contain the spill. 2) Tighten fitting to snug condition (do not over-torque plastic parts). 3) Replace seals/O-rings if damaged. 4) If the leak persists, tag out and service using genuine Balcrank spare parts.

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9. WARRANTY & LIMITATION OF LIABILITY

WARRANTY & LIMITATION OF LIABILITY

The Balcrank warranty is void if the product is:

1. Operated outside the limits stated in Section 2 – Technical Data, including exceeding the stated capacity 100.00 L (26.42 US gal) or using the unit in a manner not described in this manual.
2. Modified, repaired, or serviced with non-approved parts or by non-qualified personnel. Only genuine Balcrank spare parts shall be used.
3. Used with incompatible fluids or mixed fluids, including:
 - Fluids other than lubricating oils within 10–200 cSt at 40 °C (10–200 mm²/s at 40 °C), or engine coolant/antifreeze approved by the facility SDS program.
 - Mixing waste oil and waste coolant in the same tank. Do not mix fluids.
4. Subjected to corrosive chemicals, mechanical abuse, impact damage, improper handling, or improper storage, including exposure to incompatible solvents or long-term UV/heat that degrades seals and hoses.
5. Used without required safety measures, including appropriate PPE and compliance with applicable workplace safety and environmental regulations (OSHA 29 CFR 1910; EPA 40 CFR 279; applicable EU national requirements).

Balcrank's liability is limited to repair or replacement at its option, except where prohibited by law.

For warranty information, visit: www.balcrank.com

For Warranty Information Visit:
www.balcrank.com

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A	2026_04_08	Release
B	2026_05_15	SB4236 Part. No. added & corrections

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